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$G_u = 3.5 \text{ HB} \rightarrow$ رمز للصلادة (درهم)

$(G_{en}) = 0.15 G_u$
bending
الإجهاد المسموح به في حالة Bending

$(G_{en}) = 1.75 \text{ HB}$
bending

$\tau = 0.6 G_{en}$

الصلادة هي مقاومة المادة للتشقق أو العلامات

* إذا قسمنا صلادة مفروبة في (3.5) حصل على ultimate stress

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* Pure Torsion

$T = \frac{1000 \times 60 P}{2 \pi N}$
 $P \rightarrow (kw)$
 $N \rightarrow (rp.m)$

Shaft diameter
(Solid)

$D = \sqrt[3]{\frac{16 T}{\pi \tau}}$
 $\tau \rightarrow$ shear allowable

Shaft Hollow

$D_o = \sqrt[3]{\frac{16 T}{\pi \tau} \times \frac{1}{1 - K^4}}$
 $\tau \rightarrow$ shear design

$K = \frac{D_i}{D_o}$

θ angle of Torsion

$\theta = \frac{T L}{J G} \rightarrow (solid)$ حالة الـ

$\theta = \frac{584 T L}{6 D_o^4 (1 - K^4)}$, degree $\rightarrow (Hollow)$

حالة الـ

For high accuracy of machining $\leq 0.1^\circ$ degree

Camshaft of an engine is 0.15° degrees irrespective of length
(double flange)

For other shaft $\theta = 1^\circ$ in, $20D$ length

** Strength in simple bending

$$\sigma = \frac{32M}{\pi D^3}$$

*** Combined bending & Torsion

$$\sigma = \frac{32M}{\pi D^3} \quad \& \quad \tau = \frac{16T}{\pi D^3}$$

$$\tau_{max} = \sqrt{\left(\frac{\sigma}{2}\right)^2 + \tau^2}$$

$$\tau_{max} = \left[\sqrt{M^2 + T^2} \right] \left[\frac{16}{\pi D^3} \right]$$

$$D = \left[\frac{16}{\pi \tau} T_{eq} \right]^{1/3}$$

Shear allowable

Page 337 ASME . * Max shear ~~ductile~~ ductile material

$$d_o^3 = \left[\frac{16}{\pi \tau (1-K^4)} \right] * \sqrt{\left[C_m M + \frac{\alpha F_{ado} (1+K^2)}{8} \right]^2 + \left(\frac{C_t T}{2} \right)^2}$$

$$\tau = \frac{\tau_y}{n}$$

* Brittle material

$$d_o^3 = \frac{16}{\pi \sigma_u (1-K_t)} \left\{ C_m M + \frac{\alpha F_a d_o (1+K_t)}{8} + \sqrt{\left[C_m M + \frac{\alpha F_a d_o (1+K_t)}{8} \right]^2 + (C_T T)^2} \right\}$$

Table 12.2

accounting ASME Code

$$\tau = 0.13 \sigma_u \text{ or } \tau = 0.18 \sigma_u$$

A Code recommends stress reduce 25%
if stress concentration due to key way

* dynamic load

$$d = \frac{32}{\pi (\sigma_{y/n})} \left[\left(M \frac{\sigma_y}{\sigma_{en}} \right)^2 + \frac{3}{4} T^2 \right]^{1/2} \Bigg]^{1/3}$$

* Static load

$$d = \left[\frac{32}{\pi (\sigma_{y/n})} \left[M^2 + \frac{3}{4} T^2 \right]^{1/2} \right]^{1/3}$$

"Keys" Page 340

Stresses in Keys

$$F_s = w l \tau$$

$$T = F_s \times \frac{d}{2}$$

$$F_c = \frac{t}{2} \times l \times \sigma_u$$

⇒ (Crushing strength)

table 12.3

Splines

$$T = \frac{1}{2} P h l i D_m$$

$$D_m = \frac{D + d}{2}$$



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Ex: 12.6

Select key way = ?

$$d_{\text{shaft}} = 100 \text{ mm}$$

$$\sigma_{\text{bending}} = 200 \text{ MPa}$$

$$\tau_{\text{all}} = 30 \text{ MPa}$$

$$G_c = 120 \text{ MPa}$$

$$* T = \frac{P}{\omega} = \frac{750 \times 1000 \times 60}{2\pi \times 1000} = 7162 \text{ N.m}$$

$$* F_s = \frac{T}{r} = \frac{7162 \times 1000}{100} = 1.43 \times 10^5 \text{ N}$$

$$* F_s = \omega L \tau$$

$$L = \frac{F_s}{\omega \tau} = \frac{1.43 \times 10^5}{25 \times 100} = 57.2 \text{ mm}$$

$\frac{2\pi n}{60}$

table page 342
